

Printing Spec Sheet



GREAT DANE

	COLOR / PRINT ORDER	MESH	SCREEN ANGLE	LINE SCREEN
1.	White Base	156	61°	45 lpi
2.	FLASH			
3.	Bright Red	230	61°	45 lpi
4.	Blue PMS 2995	230	61°	45 lpi
5.	Pantone Yellow	230	61°	45 lpi
6.	Green PMS 375	230	61°	45 lpi
7.	Highlight White	230	61°	45 lpi
8.				
9.				
10.				



***NOTE:** Strike off at least 10 pieces to allow for proper build up of color on bottom of screens.
Base down Hilite White approximately 40% (Optional)

Mesh Counts are flexible and should be based on individual shop capabilities and preferences.

Our GREAT DANE is designed to be printed on black shirts.

The colors shown are recommendations only, you can change the colors as you wish.
Substitute with Pantone colors of like value.



Print Order:

WHITE SHIRTS

Print Black, then all other colors wet on wet, no flash.

BLACK SHIRTS

Print Base White, Flash, then print all other colors wet on wet.

COLORED SHIRTS

Print White Base, Flash, then print Black and all other colors wet on wet.

Mesh:

HIGH TENSION (30N) or higher • 156 White Base, 230 to 305 all colors

LOWER TENSION • 110 to 150 White Base, 150 to 230 all colors

FLEECE • 110 White Base, 150 to 230 all colors

when printing with lower tension, or printing on FLEECE, try using a lower halftone count (35lpi)

Inks:

Use high quality, high opaque plastisol inks.